

**Indexable insert for turning DCMT 11T302, for finish machining, Grade: HBT130****Order data**

Order number	260377 HBT130
GTIN	4062406720049
Item class	22D

Technical description

Number of changes/inserts	2
Corner radius	0.2 mm
Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	DCMT 11T302
Coating	TiCN
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.1 - 1 mm
Grade	HBT130
Feed f	0.05 - 0.2 mm/rev.

Tool material	Carbide
Cutting speed v_c main application	60 - 220 m/min
Chip breaker	M
Type of product	Indexable insert for turning